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D350-607-501
Job Sheet 184271



Part No: D350-607-501

Job Qty: 1 ea

Part Name: Conversion Squirrel Cheek Compatible (Fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 23 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP Rev.D 17.06.08 As per IIN RevE DP Verify DD

Ship Via:

6004

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 24 2018
140	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging1-3		NOV 02 2018
150	QC	1 pcs	11/8/18	11/8/18	0.00	0.00	QC4		NOV 02 2018
155	DC	1 pcs	11/8/18	11/8/18	0.00	0.00	DC		NOV 02 2018
160	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3-1		NOV 02 2018
170	QC21-FG	1 Ea	11/8/18	11/8/18	0.00	0.00	QC21		NOV 02 2018

Part Op 155 - Photocopy bluefile & type labels per PPPD350-607-501 CHG006
Descriptions: 160 - Identify and pack for shipping as per PPP D350-607-501

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5065268-1
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5089302
AN4-14A	Bolt	22 Ea (22 ea)	90-Start up Operation	5112588 18 5106 5004
AN4-42A	Bolt	4 Ea (4 ea)	90-Start up Operation	5106970
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	5115600
AN6-13A	Bolt	2 Ea (2 ea)	90-Start up Operation	5095644
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5114849
D3910-3	Crosstube Lug	2 Ea (2 ea)	90-Start up Operation	5118295
D3910-5	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	5016273
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5122426
D3984-030	Rubber Extrusion, Crosstube (\$ Per Foot)	82 Ea (2 ea)	90-Start up Operation	5111390
D4148-041	Fwd Crosstube Lug Assembly	1 Ea (1 ea)	90-Start up Operation	5122993
D4149-041	Aft Crosstube Lug Assembly	1 Ea (1 ea)	90-Start up Operation	5117468
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5115099
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5120971
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5121185
D4775-041	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5118799
D4776-3	Skidtube Clevis	2 Ea (2 ea)	90-Start up Operation	5122949
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5090951
D4917-315	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5067603

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation				Disposition			

Root Cause		FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Los	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Prog	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stc	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Seq	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____					
Misidentified	☐	Past Due	☐						

Inspector _____
 Revision: E
 Job No: 184271
 Serial No/Batch: S123993
 Part: D350 - 607 - 501
 Container No: S123993
 Instructions: TC STC SH94 - 14 Issue 7aet FANSTIC SR002131
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH94 - 14 Issue 7aet FANSTIC SR002131

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D4917-320	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation
D4917-332	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation
MS21042L4	Nut	32 Ea (32 ea)	90-Start up Operation
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation
NAS1149F0432P	Washer	56 Ea (56 ea)	90-Start up Operation
NAS1149F0663P	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation
D3501-1	Bushing	8 Ea (8 ea)	90-Start up Operation
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation

5044057
 5037996
 5010629
 5094897
 5083542
 5053957
 5053953
 5083558x12 5117513876
 5057477
 5094/89
 5094369
 5083558 5128943
 5057477 5095386
 5044189 5058161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	125	0
	AN4-13A	6	1,428	0
	AN4-14A	22	1,419	0
	AN4-42A	4	139	0
	AN4C15	1	19	0
	AN6-13A	2	90	0
	D2690-6	1	41	0
	D3501-1	8	455	0
	D3910-3	2	14	0
	D3910-5	1	21	0
	D3910-7	1	14	0
	D3912-041	1	2	0
	D3984	2	106	0
	D4085-3	1	22	0
	D4148-041	1	1	0
	D4149-041	1	2	0
	D4150-041	1	20	0
	D4151-041	1	2	0
	D4151-043	1	0	0
	D4713-1	1	30	0
	D4775-041	2	7	0
	D4776-3	2	20	0
	D4917-300	1	18	0
	D4917-315	1	10	0
	D4917-320	1	7	0
	D4917-332	1	9	0
	MS17984-C413	1	59	0
	MS21042L4	32	4,897	0
	MS21042L6	2	400	0
	MS24665-151	1	225	0
	MS3367-5-0	1	753	0
	NAS1149C0463R	3	310	0
	NAS1149F0432P	56	1,186	0
	NAS1149F0663P	4	700	0
	NAS1515H4L	2	207	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: E

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